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What is claimed is:

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1. A method of evaluating the abruptness of a junction in a semiconductor sample, the method comprising:

directing an intensity modulated pump beam and a probe beam on the sample surface;

obtaining two or more measurements by analyzing the reflected probe beam, each measurement composed of an in-phase (I) value and a quadrature (Q) value where at least one measurement is obtained after changing the relative position of the pump and probe beams on the sample surface; and

deriving an abruptness value for the junction as a function of the I and Q values included in the measurements.

2. A method as recited in claim 1 that further comprises:

deriving the slope of a line in the I-Q plane fitted to the I and Q values that compose the measurements; and

using the derived slope in combination with a previously derived slope associated with a calibration sample having a known junction abruptness.

- 3. A method as recited in claim 1, wherein one of the measurements is obtained when the pump and probe beams are overlapping.
- A method as recited in claim 1, where the I and Q value are compared to I and Q values obtained from one or more calibration samples having known junction abruptness
 values.
 - 5. A method of evaluating the abruptness of a junction in a semiconductor sample comprising:

directing an intensity modulated pump beam to a spot on the sample to 30 periodically excite a region of the sample; - 13 - PATENT

directing a probe beam to a first measurement spot within the periodically excited region of the sample;

monitoring the reflected probe beam and generating first output signals; directing the probe beam to a second measurement spot within the periodically excited region of the sample, said second measurement spot being spaced from the first measurement spot;

monitoring the reflected probe beam and generating second output signals; and

filtering and processing the output signals to create in-phase (I) and quadrature (Q) components and analyzing the I and Q components derived from the two different measurement spots to determine the abruptness of the junction.

- 6. A method as recited in claim 5, wherein one of the measurement spots is coincident with the pump beam spot.
- 7. A method as recited in claim 5, wherein the step of processing includes analyzing the slop of a line fit to the I and Q components derived from the measurement points as plotted in I and Q space.
- 8. A method of evaluating the abruptness of a junction in a semiconductor sample, the method comprising:

focusing an intensity modulated pump beam and a probe beam on the sample surface;

obtaining two or more measurements by analyzing the reflected probe beam, each measurement composed of an in-phase (I) value and a quadrature (Q) value where each at least one measurement is obtained after changing the power density of the pump beam on the sample surface; and

deriving an abruptness value for the junction as a function of the I and Q values included in the measurements.

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9. A method as recited in claim 8 that further comprises:

deriving the slope of a line in the I-Q plane fitted to the I and Q values that compose the measurements; and

using the derived slope in combination with a previously derived slope associated with a calibration sample having a known junction abruptness.

- 10. A method as recited in claim 8, wherein the power density of the pump beam is changed by changing the spot size of the pump beam on the sample.
- 10 11. A method as recited in claim 8, wherein the power density of the pump beam is changed passing the pump beam through a filter.
 - 12. A method of evaluating the abruptness of a junction in a semiconductor sample comprising:

directing an intensity modulated pump beam to a spot on the sample to periodically excite a region of the sample;

directing a probe beam to a measurement spot within the periodically excited region of the sample;

monitoring the reflected probe beam and generating first output signals; changing the power density of the pump beam;

monitoring the reflected probe beam and generating second output signals; and

filtering and processing the output signals to create in-phase (I) and quadrature (Q) components and analyzing the I and Q components derived from the two different power densities to determine the abruptness of the junction.

13. A method as recited in claim 12, wherein the step of processing includes analyzing the shape of a line fit to the I and Q components derived from the measurement points as plotted in I and Q space.

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14. A method as recited in claim 12, wherein the power density of the pump beam is changed by changing the cross-sectional size of the pump beam.

- 15. A method as recited in claim 12, wherein the power density of the pump beam
 5 is changed passing the pump beam through a filter.
 - 16. A method of evaluating the depth of a junction in a semiconductor sample, the method comprising:

directing an intensity modulated pump beam and a probe beam on the sample surface;

obtaining one or more measurements by analyzing the reflected probe beam; filtering and processing the one or more measurements to obtain respective quadrature (Q) components; and

deriving one or more values for the junction as a function of the one or more quadrature (Q) components.

- 17. A method as recited in claim 16, in which a lookup table is used to obtain a depth value from the quadrature (Q) components.
- 20 18. A method of characterizing a semiconductor sample, the method comprising: directing an intensity modulated pump beam and a probe beam on the sample surface;

obtaining two or more measurements by analyzing the reflected probe beam, where one measurement follows the previous measurements after a predetermined period of time;

fitting the resulting curve by using a function with two or more variables; and characterizing the incompleteness of an annealing process and/or the presence of surface states by evaluating the delay curve.

19. A method as recited in claim 18, in which the change in the function is calculated as the value of the exponential curve sampled at an initial time divided by the

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value of the exponential curve sampled at a time corresponding to the predetermined time period.

20. A method of evaluating two or more properties of a junction formed in a semiconductor sample, the method comprising:

directing an intensity-modulated pump beam and a nonmodulated probe beam on the surface of a sample;

analyzing the in-phase (I) and quadrature (Q) components of the reflected probe beam intensity; and

deriving two or more properties of the junction based on the measured Q and I components.

21. A method as recited in claim 20, that further comprises: deriving the slope of a line in the I-Q plane fitted to the I and Q components; and

using the derived slope in combination with a previously derived slope associated with a calibration sample having a known junction abruptness.

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